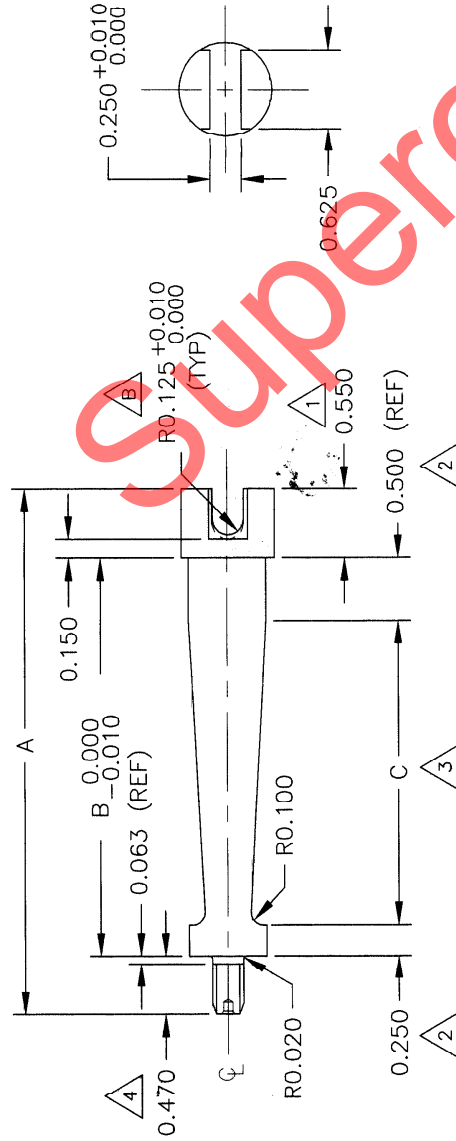


USE CENTER DRILL # 2
0 125 DEEP



PART NUMBER	A	B	C
D2968-1	5.040	4.020	3.270
D2968-3	4.200	3.180	2.430

D2968-1/-3 STEM

D2968-1 AND D2968-3 STEM:

MATERIAL: AISI 4130

1 Δ \emptyset 0.750 O.D.

2 Δ \emptyset 0.625 O.D.

3 Δ MACHINE UNIFORM TAPER FROM \emptyset 0.363 O.D. TO \emptyset 0.625 O.D.

4 Δ 1/4"-28 UNF THREAD WITH 0.063 GRIP MACHINE ALL INSIDE EDGES WITH A 0.010 RADIUS UNLESS OTHERWISE INDICATED

TOLERANCES ARE PER DART QSI 0118 UNLESS OTHERWISE NOTED

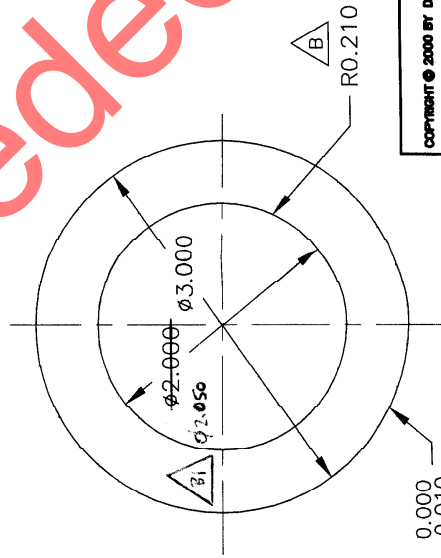
D2968-5 RING:

DRAWING:
MATERIAL AISI 4130
TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

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D2968-5 RING

0.000
B0 125

USE 2968-1 STEM
FOR -041
USE 2968-3 STEM
FOR -043

D2968-041 AND D2968-043 TOW RING;
WELD PER QSI 004 ON ALL EDGES BETWEEN STEM AND RING
HEAT TREAT TO MIN ULTIMATE TENSILE STRENGTH OF 125 KSI
FINISH: CAD PLATE ENTIRE ASSEMBLY PER
QQ-P-416F CLASS 1 TYPE II
POWDER COAT WHITE (REF 4.3.5.2) PER DART
QSI 005 4-3 (EXCEPT THREADS)
TOL FRANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

B		00.05.31		R0.125 AND R0.210 WERE 0.060 x 45"
A		00.03.07		NEW ISSUE
DESIGN		DRAWN BY		
CHECKED		APPROVED		
		 DART AEROSPACE LTD. HAMMERSBURY, ONTARIO, CANADA		
		DRAWING NO. D2968		REV. B SHEET 1 OF 1
DATE	00.05.31	TITLE		SCALE
		TOW RING		1:1